



Mereen-Johnson LLC

Service Bulletin #DVTL-1-3/09
Machine Type - CNC Dovetailer
Subject - Sealed Bearing Spindles

Spindle Design Change

Mereen-Johnson is pleased to announce the following design improvement, providing greater reliability, less down time, and reduced maintenance for your Mereen-Johnson 1100 Series CNC Dovetailer.



Mereen-Johnson CNC Dovetailers shipped before January, 2009 were equipped with spindles having greasable bearings. Dovetailers shipped after January 2009 are equipped with a new spindle design featuring sealed bearings.

All Model 1100 Series Devetailers equipped with the following RH spindle assemblies: ASSY05852, ASSY09140, ASSY09142, ASSY10575 will be superseded to: **ASSY11571**

All Model 1100 Series Dovetailers equipped with the following LH spindle assemblies: ASSY05851, ASSY09141, ASSY09143, ASSY10574 will be superseded to: **ASSY11572**

The new sealed bearing spindle assemblies are designed for direct replacement installation in machines shipped prior to January, 2009, without any required modification.

These new sealed bearing assemblies have been field tested and proven to provide enhanced performance. Upgrading your spindles to this new design will improve productivity by reducing the number of down time occurrences associated with spindle failures and by eliminating the greasing intervals associated with the previous greasable bearing design.

For further information, contact your Mereen-Johnson Customer Service representative at 1-888-4MJ-SAWS (465-7297).



Please install a copy of this service bulletin in your operations manual. If you do not have an operations manual for your machine, contact your Customer Service representative to order a replacement.

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