

# NOW HIRING: CNC Machinists

**Location:** Webster, SD

**Job Summary:** Responsible for the operation of the various CNC machinery (mills, lathes, etc.) to produce a variety of parts. Must have ability to work from drawings and specifications, be skilled in general math and have required tools.



## Essential Duties and Responsibilities:

- Attends work on a regular and consistent basis.
- Works with and understands three drawing views – Elevation (side), plan (top) and end.
- Operate production machinery including: Lathe – turning to 2-place decimal tolerance, Horizontal Mill and Drill Press – feed slats, Vertical Mills, Rotary grinder.
- Exhibits proficiency in the following math skills: Adding, Subtracting, Multiplying and Dividing - Converting fractions to decimals - Adding and subtracting fractions.
- Uses and reads basic measuring equipment to 2-place decimal tolerance including: Micrometer - Depth Micrometer - Snap Gauge - Caliper - Dial Indicator -Height Gauge
- Utilizes the Manage 2000 System (ROI) to check the revision level and due dates on drawing.

## Education, Essential Skills, Job Knowledge and Abilities:

- Tech School degree or equivalent experience
- Strong working skills in operating equipment within areas of responsibility
- Ability to read and understand blueprints, drawings and written specifications
- Ability to use basic measuring equipment to 2-place decimal tolerance

## Beneficial Skills and Experience:

- Previous work experience in a factory environment or in a related mechanical field.



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**[www.MEREEN-JOHNSON.com](http://www.MEREEN-JOHNSON.com)**